

## **ABSTRACT OF THE DISCLOSURE**

An improvement for reinforced garage doors that includes using horizontally disposed reinforcement runner members with a longitudinal complementary shape that conform to the longitudinal complementary joints of the panel ends, such as the tongue and groove type or the shiplap type, or equivalent. The reinforcement runner members are made with roll forming processes by creating several longitudinal folds. The reinforcement runner members extends, uninterrupted, the entire width of the panels and enhance the articulation of the panels.